TRAINING REGULATIONS



AIR DUCT SERVICING NC II

HEATING, VENTILATION, AIR CONDITIONING AND REFRIGERATION TECHNOLOGY SECTOR

TECHNICAL EDUCATION AND SKILLS DEVELOPMENT AUTHORITY East Service Road, South Superhighway, Taguig City, Metro Manila

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TRAINING REG*ULATIONS FOR

AIR DUCT SERVICING NC II

SECTION 1 AIR DUCT SERVICING NC II QUALIFICATION

The **AIR DUCT SERVICING NC II** Qualification consists of competencies that a person must achieve to enable him/her to interprets working drawing, fabricates, assembles and installs air ducts using hand and power tools and sheet metal working equipment.

This Qualification is packaged from the competency map of HVAC/R Sector – Air Duct sERVICING) as shown in Annex A.

The Units of Competency comprising this Qualification include the following:

CODE NO. BASIC COMPETENCIES

- 500311105 Participate in workplace communication
- 500311106 Work in team environment
- 500311107 Practice career professionalism
- 500311108 Practice occupational health and safety procedures

CODE NO. COMMON COMPETENCIES

- HVC713201 Prepare materials and tools
- HVC311203 Perform mensurations and calculations
- HVC713202 Perform basic benchwork
- HVC724201 Perform basic electrical works
- HVC311204 Maintain tools and equipment
- HVC315201 Perform housekeeping and safety practices
- HVC311205 Document work accomplished

CODE NO. CORE COMPETENCIES

- HVC723331 Survey site for installation
- HVC723332 Fabricate air ducts
- HVC723333 Install air duct system
- HVC723334 Perform air duct testing
- HVC723335 Insulate air ducts
- HVC723336 Repair and maintain air duct system

A person who has achieved this Qualification is competent to be:

Tinsmith (HVAC/R Worker)

SECTION 2 COMPETENCY STANDARDS

This section gives the details of the contents of the basic, common and core units of competency required in **AIR DUCT SERVICING NC II**.

BASIC COMPETENCIES

UNIT OF COMPETENCY : PARTICIPATE IN WORKPLACE COMMUNICATION

UNIT CODE : 500311105

UNIT DESCRIPTOR : This unit covers the knowledge, skills and attitudes required to gather, interpret and convey information in response to workplace requirements.

	PERFORMANCE CRITERIA
ELEMENT	Italicized bold terms are elaborated in the
	Range of Variables
1. Obtain and convey	1.1 Specific and relevant information is accessed from
workplace	appropriate sources
information	1.2 Effective questioning , active listening and speaking
	skills are used to gather and convey information
	1.3 Appropriate <i>medium</i> is used to transfer information
	and ideas
	1.4 Appropriate non- verbal communication is used
	1.5 Appropriate lines of communication with supervisors
	and colleagues are identified and followed
	1.6 Defined workplace procedures for the location and
	storage of information are used
	1.7 Personal interaction is carried out clearly and concisely
2. Participate in	2.1 Team meetings are attended on time
workplace meetings	2.2 Own opinions are clearly expressed and those of
and discussions	others are listened to without interruption
	2.3 Meeting inputs are consistent with the meeting purpose
	and established <i>protocols</i>
	2.4 <i>Workplace interactions</i> are conducted in a courteous
	manner
	2.5 Questions about simple routine workplace procedures
	and maters concerning working conditions of
	employment are asked and responded to
	2.6 Meetings outcomes are interpreted and implemented
L	

ELEMENT	PERFORMANCE CRITERIA Italicized bold terms are elaborated in the Range of Variables
3. Complete relevant work related documents	 3.1 Range of <i>forms</i> relating to conditions of employment are completed accurately and legibly 3.2 Workplace data is recorded on standard workplace forms and documents 3.3 Basic mathematical processes are used for routine calculations 3.4 Errors in recording information on forms/ documents are identified and properly acted upon 3.5 Reporting requirements to supervisor are completed according to organizational guidelines

VARIABLE	RANGE
1. Appropriate sources	1.1. Team members
	1.2. Suppliers
	1.3. Trade personnel
	1.4. Local government
	1.5. Industry bodies
2. Medium	2.1. Memorandum
	2.2. Circular
	2.3. Notice
	2.4. Information discussion
	2.5. Follow-up or verbal instructions
	2.6. Face to face communication
3. Storage	3.1. Manual filing system
	3.2. Computer-based filing system
4. Forms	 Personnel forms, telephone message forms, safety reports
5. Workplace interactions	5.1. Face to face
	5.2. Telephone
	5.3. Electronic and two way radio
	5.4. Written including electronic, memos, instruction
	and forms, non-verbal including gestures,
	signals, signs and diagrams
6. Protocols	6.1. Observing meeting
	6.2. Compliance with meeting decisions
	6.3. Obeying meeting instructions

1. Critical Aspects of	Assessment requires evidence that the candidate:
Competency	1.1. Prepared written communication following standard
	format of the organization
	1.2. Accessed information using communication
	equipment
	1.3. Made use of relevant terms as an aid to transfer
	information effectively
	1.4. Conveyed information effectively adopting the
	formal or informal communication
2. Underpinning	2.1. Effective communication
Knowledge and	2.2. Different modes of communication
Attitudes	2.3. Written communication
	2.4. Organizational policies
	2.5. Communication procedures and systems
	2.6. Technology relevant to the enterprise and the
	individual's work responsibilities
3. Underpinning Skills	3.1. Follow simple spoken language
1 5	3.2. Perform routine workplace duties following simple
	written notices
	3.3. Participate in workplace meetings and discussions
	3.4. Complete work related documents
	3.5. Estimate, calculate and record routine workplace
	measures
	3.6. Basic mathematical processes of addition,
	subtraction, division and multiplication
	3.7. Ability to relate to people of social range in the
	workplace
	3.8. Gather and provide information in response to
	workplace Requirements
4. Resource	4.1. Fax machine 4.2. Telephone
Implications	4.2. Telephone 4.3. Writing materials
	4.3. Whiting materials 4.4. Internet
	5.1. Direct Observation
5. Methods of	5.2. Oral interview and written test
Assessment	
6. Context for	6.1. Competency may be assessed individually in the
Assessment	actual workplace or through accredited institution

UNIT OF COMPETENCY: WORK IN TEAM ENVIRONMENT

UNIT CODE : 500311106

UNIT DESCRIPTOR

This unit covers the skills, knowledge and attitudes to identify role and responsibility as a member of a team. :

ELEMENT	PERFORMANCE CRITERIA Italicized bold terms are elaborated in the Range of Variables
1. Describe team role and scope	 1.1. The <i>role and objective of the team</i> is identified from available <i>sources of information</i> 1.2. Team parameters, reporting relationships and responsibilities are identified from team discussions and appropriate external sources
2. Identify own role and responsibility within team	 2.1. Individual role and responsibilities within the team environment are identified 2.2. Roles and responsibility of other team members are identified and recognized 2.3. Reporting relationships within team and external to team are identified
3. Work as a team member	 3.1. Effective and appropriate forms of communications used and interactions undertaken with team members who contribute to known team activities and objectives 3.2. Effective and appropriate contributions made to complement team activities and objectives, based on individual skills and competencies and <i>workplace context</i> 3.3. Observed protocols in reporting using standard operating procedures 3.4. Contribute to the development of team work plans based on an understanding of team's role and objectives and individual competencies of the members.

VARIABLE	RANGE
1. Role and objective	1.1. Work activities in a team environment with enterprise or specific sector
of team	1.2. Limited discretion, initiative and judgement maybe
	demonstrated on the job, either individually or in a
	team environment
2. Sources of	2.1. Standard operating and/or other workplace
information	procedures
	2.2. Job procedures
	2.3. Machine/equipment manufacturer's specifications and instructions
	2.4. Organizational or external personnel
	2.5. Client/supplier instructions
	2.6. Quality standards
	2.7. OHS and environmental standards
3. Workplace context	3.1. Work procedures and practices
	3.2. Conditions of work environments
	3.3. Legislation and industrial agreements
	3.4. Standard work practice including the storage, safe
	handling and disposal of chemicals
	3.5. Safety, environmental, housekeeping and quality guidelines

	ical aspects Competency	 Assessment requires evidence that the candidate: 1.1. Operated in a team to complete workplace activity 1.2. Worked effectively with others 1.3. Conveyed information in written or oral form 1.4. Selected and used appropriate workplace language 1.5. Followed designated work plan for the job 1.6. Reported outcomes
Kno	derpinning owledge and tude	2.1. Communication process2.2. Team structure2.3. Team roles2.4. Group planning and decision making
3. Uno Skil	lerpinning Is	3.1. Communicate appropriately, consistent with the culture of the workplace
4. Res Imp	source lications	 The following resources MUST be provided: 4.1. Access to relevant workplace or appropriately simulated environment where assessment can take place 4.2. Materials relevant to the proposed activity or tasks
	hods of essment	 Competency may be assessed through: 5.1. Observation of the individual member in relation to the work activities of the group 5.2. Observation of simulation and or role play involving the participation of individual member to the attainment of organizational goal 5.3. Case studies and scenarios as a basis for discussion of issues and strategies in teamwork
	ntext for essment	6.1. Competency may be assessed in workplace or in a simulated workplace setting6.2. Assessment shall be observed while task are being undertaken whether individually or in group

UNIT OF COMPETENCY: PRACTICE CAREER PROFESSIONALISM

UNIT CODE : 500311107

UNIT DESCRIPTOR

: This unit covers the knowledge, skills and attitudes in promoting career growth and advancement.

ELEMENT	PERFORMANCE CRITERIA Italicized bold terms are elaborated in the Range of Variables
1. Integrate personal	1.1 Personal growth and work plans are pursued towards
objectives with	improving the qualifications set for the profession
organizational goals	1.2 Intra- and interpersonal relationships is are maintained in
	the course of managing oneself based on performance
	evaluation
	1.3 Commitment to the organization and its goal is
	demonstrated in the performance of duties
1. Set and meet work	2.1 Competing demands are prioritized to achieve personal,
priorities	team and organizational goals and objectives.
	2.2 Resources are utilized efficiently and effectively to
	manage work priorities and commitments
	2.3 Practices along economic use and maintenance of
	equipment and facilities are followed as per
	established procedures
2. Maintain	3.1 Trainings and career opportunities are identified and
professional growth	availed of based on job requirements
and development	3.2 <i>Recognitions</i> are -sought/received and demonstrated
	as proof of career advancement
	3.3 Licenses and/or certifications relevant to job and
	career are obtained and renewed

VARIABLE	RANGE
1. Evaluation	1.1 Performance Appraisal1.2 Psychological Profile
2. Resources	 1.3 Aptitude Tests 2.1 Human 2.2 Financial 2.3 Technology 2.3.1 Hardware
	2.3.2 Software
3. Trainings and career opportunities	 3.1 Participation in training programs 3.1.1 Technical 3.1.2 Supervisory 3.1.3 Managerial 3.1.4 Continuing Education 3.2 Serving as Resource Persons in conferences and workshops
4. Recognitions	 4.1 Recommendations 4.2 Citations 4.3 Certificate of Appreciations 4.4 Commendations 4.5 Awards
5. Licenses and/or certifications	 4.6 Tangible and Intangible Rewards 5.1 National Certificates 5.2 Certificate of Competency 5.3 Support Level Licenses 5.4 Professional Licenses

1. Critical Aspects	Assessment requires evidence that the candidate:
of Competency	1.1 Attained job targets within key result areas (KRAs)
	1.2 Maintained intra - and interpersonal relationship in the
	course of managing oneself based on performance
	evaluation
	1.3 Completed trainings and career opportunities which are
	based on the requirements of the industries
	1.4 Acquired and maintained licenses and/or certifications
	according to the requirement of the qualification
2. Underpinning	2.1 Work values and ethics (Code of Conduct, Code of
Knowledge	Ethics, etc.)
	2.2 Company policies
	2.3 Company-operations, procedures and standards
	2.4 Fundamental rights at work including gender sensitivity
	2.5 Personal hygiene practices
3. Underpinning Skills	3.1 Appropriate practice of personal hygiene
	3.2 Intra and Interpersonal skills
	3.3 Communication skills
4. Resource	The following resources MUST be provided:
Implications	4.1 Workplace or assessment location
	4.2 Case studies/scenarios
5. Methods of	Competency may be assessed through:
Assessment	5.1 Portfolio Assessment
	5.2 Interview
	5.3 Simulation/Role-plays
	5.4 Observation
	5.5 Third Party Reports
	5.6 Exams and Tests
6. Context of	6.1 Competency may be assessed in the work place or in a
Assessment	simulated work place setting

UNIT OF COMPETENCY : PRACTICE OCCUPATIONAL HEALTH AND SAFETY PROCEDURES

UNIT CODE : 500311108

UNIT DESCRIPTOR : This unit covers the outcomes required to comply with regulatory and organizational requirements for occupational health and safety.

ELEMENT	PERFORMANCE CRITERIA Italicized bold terms are elaborated in the Range of Variables
1. Identify hazards and risks	1.1 Safety regulations and workplace safety and hazard control practices and procedures are clarified and explained based on organization procedures
	 1.2 Hazards/risks in the workplace and their corresponding indicators are identified to minimize or eliminate risk to co-workers, workplace and environment in accordance with organization procedures 1.3 Contingency measures during workplace accidents, fire and other emergencies are recognized and established in accordance with organization procedures
2. Evaluate hazards and risks	 2.1 Terms of maximum tolerable limits which when exceeded will result in harm or damage are identified based on threshold limit values (TLV) 2.2 Effects of the hazards are determined 2.3 OHS issues and/or concerns and identified safety hazards are reported to designated personnel in accordance with workplace requirements and relevant workplace OHS legislation

ELEMENT	PERFORMANCE CRITERIA Italicized bold terms are elaborated in the Banga of Variables
3. Control hazards and risks	Range of Variables 3.1 Occupational Health and Safety (OHS) procedures for controlling hazards/risks in workplace are consistently followed 3.2 Procedures for dealing with workplace accidents, fire and emergencies are followed in accordance with organization OHS policies 3.3 Personal protective equipment (PPE) is correctly used in accordance with organization OHS procedures and practices 3.4 Appropriate assistance is provided in the event of a workplace emergency in accordance with established
4. Maintain OHS awareness	organization protocol 4.1 <i>Emergency-related drills and trainings</i> are participated in as per established organization guidelines and procedures 4.2 <i>OHS personal records</i> are completed and updated in accordance with workplace requirements

VARIABLE	RANGE
1. Safety regulations	May include but are not limited to: 1.1 Clean Air Act 1.2 Building code 1.3 National Electrical and Fire Safety Codes 1.4 Waste management statutes and rules 1.5 Philippine Occupational Safety and Health Standards 1.6 DOLE regulations on safety legal requirements 1.7 ECC regulations
2. Hazards/Risks	 May include but are not limited to: 2.1 Physical hazards – impact, illumination, pressure, noise, vibration, temperature, radiation 2.2 Biological hazards- bacteria, viruses, plants, parasites, mites, molds, fungi, insects 2.3 Chemical hazards – dusts, fibers, mists, fumes, smoke, gasses, vapors 2.4 Ergonomics Psychological factors – over exertion/ excessive force, awkward/static positions, fatigue, direct pressure, varying metabolic cycles Physiological factors – monotony, personal relationship, work out cycle
3. Contingency measures	May include but are not limited to: 3.1 Evacuation 3.2 Isolation 3.3 Decontamination 3.4 (Calling designed) emergency personnel
4. PPE	May include but are not limited to: 4.1 Mask 4.2 Gloves 4.3 Goggles 4.4 Hair Net/cap/bonnet 4.5 Face mask/shield 4.6 Ear muffs 4.7 Apron/Gown/coverall/jump suit 4.8 Anti-static suits

VARIABLE	RANGE
5. Emergency-related drills and training	 5.1 Fire drill 5.2 Earthquake drill 5.3 Basic life support/CPR 5.4 First aid 5.5 Spillage control 5.6 Decontamination of chemical and toxic 5.7 Disaster preparedness/management
 OH&S personal records 	6.1 Medical/Health records6.2 Incident reports6.3 Accident reports6.4 OHS-related training completed

1.	Critical aspects of	Assessment requires evidence that the candidate:
	Competency	1.1 Explained clearly established workplace safety and
		hazard control practices and procedures
		1.2 Identified hazards/risks in the workplace and its
		corresponding indicators in accordance with company procedures
		1.3 Recognized contingency measures during workplace
		accidents, fire and other emergencies
		1.4 Identified terms of maximum tolerable limits based on
		threshold limit value- TLV.
		1.5 Followed Occupational Health and Safety (OHS)
		procedures for controlling hazards/risks in workplace
		1.6 Used Personal Protective Equipment (PPE) in
		accordance with company OHS procedures and
		practices
		1.7 Completed and updated OHS personal records in
		accordance with workplace requirements
2.	Underpinning	2.1 OHS procedures and practices and regulations
	Knowledge and	2.2 PPE types and uses
	Attitude	2.3 Personal hygiene practices
		2.4 Hazards/risks identification and control
		2.5 Threshold Limit Value -TLV
		2.6 OHS indicators
		2.7 Organization safety and health protocol
		2.8 Safety consciousness
		2.9 Health consciousness
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3.	Underpinning Skills	 3.1 Practice of personal hygiene 3.2 Hazards/risks identification and control skills 3.3 Interpersonal skills 3.4 Communication skills
4.	Resource Implications	The following resources must be provided: 4.1 Workplace or assessment location 4.2 OHS personal records 4.3 PPE 4.4 Health records
5.	Methods of Assessment	Competency may be assessed through: 5.1 Portfolio Assessment 5.2 Interview 5.3 Case Study/Situation
6.	Context for Assessment	6.1 Competency may be assessed in the work place or in a simulated work place setting

COMMON COMPETENCIES

UNIT OF COMPETENCY: PREPARE MATERIALS AND TOOLS

UNIT CODE	: HVC713201
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UNIT DESCRIPTOR : This unit covers the knowledge, skills and attitudes in identifying, requesting and receiving construction materials and tools based on the required performance standards.

	PERFORMANCE CRITERIA
ELEMENT	Italicized bold terms are elaborated in the
	Range of Variables
1. Identify materials	1.1 <i>Materials</i> are listed as per job
	requirements
	1.2 Quantity and <i>description of materials</i>
	conformed to the job requirements
	1.3 Tools and accessories are identified
	according to job requirements
2. Requisition materials	2.1 Materials and tools needed are requested according to the list prepared
	2.2 Request is done as per company
	standard operating procedures
	2.3 Substitute materials and tools are provided
	without sacrificing cost and quality of the work
3. Receive and inspect	3.1 Materials and tools issued are inspected
materials	as per quantity and specification
	3.2 Tools, accessories and materials checked
	for damages according to enterprise
	procedures
	3.3 Materials and tools are set aside to
	appropriate location nearest to the
	workplace

VARIABLE	RANGE
1. Materials and tools	1.1 Air-conditioning 1.2 Refrigeration
2. Description of materials and tools	2.1 Brand name2.2 Size2.3 Capacity2.4 Kind of application
3. Company standard procedures	3.1 Job Order3.2 Requisition Slip3.3 Borrower Slip

1.	Critical aspects of Competency	 Assessment requires evidence that the candidate: 1.1 Listed materials and tools according to quantity and job requirements 1.2 Requested materials and tools according to the list prepared and as per company standard operating procedures 1.3 Inspected issued materials and tools as per quantity and
		job specifications 1.4 Tools provided with appropriate safety devices
2.	Underpinning Knowledge	2.1 Types and uses of HVAC/R materials and tools2.2 Different forms2.3 Requisition procedures
3.	Underpinning Skills	3.1 Preparing materials and tools3.2 Proper handling of tools and equipment3.3 Following Instructions
4.	Resource Implications	 The following resources should be provided: 4.1 Workplace location 4.2 Materials relevant to the unit of competency 4.3 Technical plans, drawings and specifications relevant to the activities
5.	Methods of Assessment	Competency in this unit must be assessed through: 5.1 Direct observation and oral questioning
6.	Context for Assessment	 6.1 Competency may be assessed in the workplace or in a simulated workplace 6.2 Competency assessment must be undertaken in accordance with the endorsed TESDA assessment guidelines

UNIT OF COMPETENCY: INTERPRET TECHNICAL DRAWINGS AND PLANS

UNIT CODE : HVC311202

UNIT DESCRIPTOR : This unit covers the knowledge, skills and attitudes in analyzing and interpreting symbols, data and work plan based on the required performance standards.

ELEMENT	PERFORMANCE CRITERIA Italicized bold terms are elaborated in the Range of Variables
1. Analyze signs, symbols and data	 1.1 <i>Technical plans</i> are obtained according to job requirements 1.2 Signs, symbols and data are identified according to job specifications 1.3 Signs symbols and data are determined according to <i>classification</i> or as appropriate in <i>drawing</i>
2. Interpret technical drawings and plans	 2.1 Necessary <i>tools, materials</i> and equipment are identified according to the <i>plan</i> 2.2 Supplies and materials are listed according to specifications 2.3 Components, assemblies or objects are recognized as required 2.4 Dimensions are identified as appropriate to the plan 2.5 Specification details are matched with existing/available resources in line with job requirements 2.6 Work plan is drawn following the specifications
3. Apply freehand sketching	3.1 Where applicable, correct freehand sketching is produced in accordance with the job requirements

VARIABLE	RANGE
1. Technical plans	Including but not limited to:
	1.1 Electrical Plans
	1.2 Architectural Plans
	1.3 Welding Procedures Specifications (WPS)
2. Work plan	2.1 Job requirements
	2.2 Installation instructions
	2.3 Components instruction
3. Classification	Including but not limited to:
	3.1 Electrical
	3.2 Mechanical
4. Drawing	4.1 Drawing symbols
	4.2 Alphabet of lines
	4.3 Orthographic views
	- Front view
	 Right side view/left side view
	- Top view
	- Pictorial
	4.4 Schematic diagram
	4.5 Electrical drawings
	4.6 Structural drawings
	4.7 Welding symbols
5. Tools and materials	Including but not limited to:
	5.1 Compass
	5.2 Divider
	5.3 Rulers
	5.4 Triangles
	5.5 Drawing tables
	5.6 Computer

1. Critical aspects of Competency	
2. Underpinning Knowledge	 2.1 TRADE MATHEMATICS Linear measurement Dimension Unit conversion 2.2 BLUEPRINT READING AND PLAN SPECIFICATION Electrical, mechanical plan, symbols and abbreviations Drawing standard symbols 2.3 TRADE THEORY Basic Technical Drawing Types Technical Plans Various Types of Drawings Notes and Specifications
3. Underpinning skills	 3.1 Interpreting drawing/orthographic drawing 3.2 Interpreting technical plans 3.3 Matching specification details with existing resources 3.4 Following instructions 3.5 Handling of drawing instruments
4. Resource implications	 The following resources should be provided: 4.1 Workplace 4.2 Drawings and specification relevant to task 4.3 Materials and instrument relevant to proposed activity
5. Methods of assessment	Competency should be assessed through: 5.1 Direct Observation 5.2 Questions/Interview 5.3 Written test related to underpinning knowledge
6. Context of assessment	 6.1 Competency assessment may occur in workplace or any appropriate simulated environment 6.2 Assessment shall be observed while task are being undertaken whether individually or in group 6.3 Competency assessment must be undertaken in accordance with the endorsed TESDA assessment guidelines

UNIT OF COMPETENCY: OBSERVE PROCEDURES, SPECIFICATIONS AND MANUALS OF INSTRUCTION

UNIT CODE : HVC311201

UNIT DESCRIPTOR : This unit covers the knowledge, skills and attitudes in identifying, interpreting, applying services to specifications and manuals, and storing manuals.

ELEMENT	PERFORMANCE CRITERIA Italicized bold terms are elaborated in the Range of Variables
1. Identify and access	1.1 Appropriate manuals are identified and
specification/manuals	accessed as per job requirements 1.2 Version and date of manual is checked to
	ensure correct specification and procedure are identified
2. Interpret manuals	2.1 Relevant sections, chapters of specifications/ manuals are located in relations to the work to be conducted
	2.2 Information and procedure in the manual are interpreted in accordance to industry practices
3. Apply information in manual	3.1 <i>Manual</i> is interpreted according to job requirements
	3.2 Work steps are correctly identified in accordance with manufacturer's specification
	3.3 Manual data is applied according to the given task
	3.4 All correct sequencing and adjustments are interpreted in accordance with information contained on the manual or specifications
4. Store manuals	 4.1 Manual or specification are stored appropriately to ensure prevention of damage, ready access and updating of information when required in accordance with company requirements

VARIABLE	RANGE
 Procedures, specifications and manuals of instructions 	Kinds of Manuals: 1.1 Manufacturer's Specification Manual 1.2 Repair Manual 1.3 Maintenance Procedure Manual 1.4 Periodic Maintenance Manual

1. Critical aspects	Assessment requires that the candidate:
of Competency	1.1 Identified and accessed specification/manuals as per job requirements
	1.2 Interpreted manuals in accordance to industry practices
	1.3 Applied information in manuals according to the given task
	1.4 Stored manuals in accordance with company requirements
2. Underpinning	2.1 Types of manuals used in HVAC/R sector
Knowledge	2.2 Identification of symbols used in the manuals
	2.3 Identification of units of measurements
	2.4 Unit conversion
3. Underpinning	3.1 Reading and comprehension skills required to identify and
Skills	interpret construction manuals and specifications
	3.2 Accessing information and data
4. Resource	The following resources should be provided:
Implications	4.1 All manuals/catalogues relative to HVAC/R sector
5. Methods of	Competency should be assessed through:
Assessment	5.1 Direct Observation
	5.2 Questions/Interview
	Assessment of underninging knowledge and practical skills may be
	Assessment of underpinning knowledge and practical skills may be combined
6. Context for	6.1 Competency assessment must be undertaken in accordance
Assessment	with the endorsed TESDA assessment guidelines
	6.2 Assessment may be conducted in the workplace or a simulated environment

UNIT OF COMPETENCY: PERFORM MENSURATIONS AND CALCULATIONS

UNIT CODE : HVC311203

UNIT DESCRIPTOR : This unit covers the knowledge, skills and attitudes in identifying and measuring objects based on the required performance standards.

	PERFORMANCE CRITERIA
ELEMENT	Italicized bold terms are elaborated in the
	Range of Variables
1. Select measuring	1.1 Object or component to be measured is
instruments	identified, classified and interpreted to the
	appropriate regular geometric shape
	1.2 Measuring tools are selected/identified as per
	object to be measured or job requirements
	1.3 Correct specifications are obtained from
	relevant sources
	1.4 Appropriate <i>measuring instruments</i> are
	selected according to job requirements
	1.5 Alternative measuring tools are used without
	sacrificing cost and quality of work
2. Carry out measurements	2.1 Accurate <i>measurements and calculations</i>
and calculations	are obtained to job requirements
	2.2 Alternative measuring tools are used
	without sacrificing cost and quality of work
	2.3 Calculation needed to complete work tasks
	are performed using the four basic process of
	addition (+), subtraction (-), multiplication (x)
	and division (/) including but not limited to: trigonometric functions, algebraic
	computations unclions, algebraic
	2.4 Calculations involving fractions, percentages
	and mixed numbers are used to complete
	workplace tasks
	2.5 Numerical computation is self-checked and
	corrected for accuracy
	2.6 Instruments are read to the limit of accuracy
	of the tool
	2.7 Systems of measurement identified and
	converted according to job requirements/ISO
	2.8 Workpieces are measured according to job
	requirements

VARIABLE	RANGE
1. Geometric Shape	Including but I not limited to: 1.1 Round 1.2 Square 1.3 Rectangular 1.4 Triangle 1.5 Sphere 1.6 Conical
2. Measuring instruments	Including but not limited to:2.1Micrometer (In-out, depth)2.2Vernier caliper (out, inside)2.3Dial gauge with mag, std.2.4Straight edge/Steel rule2.5Thickness/Torque/Small Hole/ gauge2.6Telescopic gauge2.7Try-square/Protractor2.8Combination gauge2.9Voltmeter/Ammeter/Mega-ohmeter2.10KWH meter2.11Thermometers
3. Measurements and calculations	 3.1 Linear 3.2 Volume 3.3 Area 3.4 Wattage 3.5 Voltage 3.6 Resistance 3.7 Amperage 3.8 Frequency 3.9 Impedance 3.10 Conductance 3.11 Capacitance 3.12 Displacement 3.13 Inside diameter 3.14 Circumference 3.15 Length 3.16 Thickness 3.17 Outside diameter 3.18 Taper 3.19 Out of roundness

1. Critical Aspects of Competency	 Assessment requires that the candidate: 1.1 Selected and prepared appropriate measuring instruments in accordance with job requirements 1.2 Performed measurements and calculations according to job requirements/ ISO
2. Underpinning	2.1 TRADE MATHEMATICS/MENSURATION
Knowledge	Four fundamental operation
5	Linear measurement
	Dimensions
	Unit conversion
	Ratio and proportion
	Trigonometric functions
	 Algebraic equations
3. Underpinning	3.1 Performing calculation by addition, subtraction,
Skills	multiplication and division: trigonometric functions and
OKIIIS	algebraic equations
	3.2 Visualizing objects and shapes
	3.3 Interpreting formulas for volume, areas, perimeters of
	plane and geometric figures
	3.4 Proper handling of measuring instruments
4. Resource	The following resources should be provided:
Implications	4.1 Workplace location
	4.2 Problems to solve
	4.3 Measuring instrument appropriate to carry out tasks
	4.4 Instructional materials relevant to the propose activity
	Assessment of underpinning knowledge and practical skills
5. Methods of	may be combined. Competency should be assessed through:
Assessment	5.1 Actual demonstration
Assessment	5.2 Direct observation
	5.3 Written test/questioning related to underpinning knowledge
6. Context for	6.1 Competency assessment may occur in workplace or any
Assessment	appropriate simulated environment
	6.2 Assessment shall be observed while task are being
	undertaken whether individually or in group
	6.3 Competency assessment must be undertaken in
	accordance with the TESDA assessment guidelines

UNIT OF COMPETENCY: PERFORM BASIC BENCHWORK

UNIT CODE : HVC713202

UNIT DESCRIPTOR : This unit covers the knowledge, skills and attitudes in preparing materials, tools and equipment, lay-outing dimensions and performing basic benchwork based on the required performance standards.

	PERFORMANCE CRITERIA
ELEMENT	Italicized bold terms are elaborated in the
	Range of Variables
1. Prepare materials,	1.1 Work plan is interpreted to determine job requirements
tools and equipment	1.2 <i>Materials, tools and equipment</i> are identified and
	prepared according to job requirements
	1.3 Materials are checked according to the required specifications
	1.4 Tools and equipment conditions are checked following the standard operating procedures (SOPs)
2. Lay-out and mark	2.1 Metallic and non-metallic materials are selected
dimensions/features on	according to the requirements specified in the blueprint
workplace	2.2 <i>Dimensions/features</i> are laid-out/marked according
	to job specifications/blueprint and within the required
	tolerance
	2.3 Dimensions are checked against the actual work plan
3. Perform required	3.1 <i>Work instructions are followed</i> to ensure work safety
benchworks	3.2 Benchworks are performed applying knowledge on safety procedures and according to job requirements
	3.3 Workpieces are clamped in <i>workholding device</i> to
	avoid damage and accidents
	3.4 Work pieces are cut, chipped or filed according to
	required measurements, tolerance specified in the
	blueprint and free from burrs and sharp edges
	3.5 Drilling is performed according to recommended
	sequence and specifications
	3.6 Proper usage of materials, tools and equipment is
	observed
	3.7 Appropriate PPE and safety procedures are applied
	3.8 Worksite is cleaned and cleared of all debris and left in
	safe state in accordance with OHS regulations

VARIABLE	RANGE
1. Work plan	1.1 Job requirements
	1.2 Schedule of work
2. Materials	2.1 Steel brackets
	2.2 Grinding disc
	2.3 Drill bit
	2.4 Flat/angle bars
	2.5 Fastening screws
3. Tools and equipment	3.1 Portable grinder
	3.2 Hacksaw
	3.3 File
	3.4 Markers
	3.5 Screw drivers
	3.6 Ballpen hammer
	3.7 L-square/steel square
	3.8 Steel rule
	3.9 Measuring tools
	3.10 Portable electric drill
	3.11 Bench wire
	3.12 Tri-square
4. Metallic materials	4.1 Mild steel plate
	4.2 Flat / Square / Angle /Round bar
	4.3 G.I./ B.I. sheet
	4.4 Beam
5. Non-metallic materials	5.1 PVC/ Fiber glass/ Plastic
	5.2 Rubber
	5.3 Wood
	5.4 Ceramics
6. Dimensions	6.1 Measurements
	6.2 Tolerances
7. Work instructions	7.1 Work plan/ Blueprint
	7.2 Manufacturer's specifications
8. Personal Protective Equipment	8.1 Safety shoes
(PPE)	8.2 Gloves
	8.3 Goggles
9. Benchworks	9.1 Cutting
	9.2 Filing
	9.3 Drilling
10. Workholding device	10.1 Machine vise
, č	10.2 Pliers
	10.3 Vise grip
11. Manual	11.1 Procedures manual
	11.2 Instructional manual

1 Critical Assasts	Assessment requires that the conditions
1. Critical Aspects	Assessment requires that the candidate:
of Competency	1.1 Interpreted work plan to determine job requirements
	1.2 Identified and prepared supplies, materials, tools and
	equipment in accordance with job requirements
	1.3 Selected and used appropriate processes, tools and
	equipment to carry out task
	1.4 Laid-out and checked dimensions in accordance with job
	requirements and within the tolerances
	1.5 Followed work instructions to ensure safety
	1.6 Performed benchworks in accordance with job
	requirements
	1.7 Cleaned worksite and left in safe state in accordance with OHSA regulations
2. Underpinning	2.1 TRADE MATHEMATICS
knowledge	Linear measurements
Ĩ	Dimensions
	Unit conversion
	2.2 TRADE THEORY
	Basic Benchwork
	2.3 SAFETY PRACTICES
	• PPE
	 Handling of tools, supplies and equipment
	•
	Good housekeeping
3. Underpinning skills	3.1 Performing basic benchwork
SKIIIS	3.2 Communicating effectively
	3.3 Work safety
	3.4 Preparing materials, tools and equipment
	3.5 Proper handling of tools and equipment
4. Resource	The following resources should be provided:
implications	4.1 Workplace
	4.2 Work plan
	4.3 Materials, tools and equipment relevant to the proposed
E Mathada af	activity/task
5. Methods of	Competency should be assessed through:
assessment	5.1 Actual demonstration
	5.2 Direct observation
6 Contaxt of	5.3 Written/questioning related to underpinning knowledge
6. Context of	6.1 Competency assessment may occur in workplace or any
assessment	appropriate simulated environment
	6.2 Assessment shall be observed while task are being
	undertaken whether individually or in group
	6.3 Competency assessment must be undertaken in
	accordance with the endorsed TESDA assessment
	guidelines

UNIT OF COMPETENCY: PERFORM BASIC ELECTRICAL WORKS

UNIT CODE : HVC724201

UNIT DESCRIPTOR : This unit covers the knowledge, skills and attitudes in preparing materials, tools and equipment, testing electrical components and basic repairing in electricity based on the required performance standards.

ELEMENT	PERFORMANCE CRITERIA Italicized bold terms are elaborated in the Range of Variables
1. Prepare electrical tools and	1.1 Work plan is interpreted to determine job
test instruments	requirements
	1.2 Electrical tools and instruments are
	identified and prepared according to job
	requirements
	1.3 Electrical tools and instruments are checked for conditions and calibrated as required
2. Test power supply and	2.1 Instruments are tested in accordance with PEC
electrical components	2.2 Power supply and electrical components are
	checked in accordance with manufacturer's specifications/PEC
	2.3 Defects of power supply and electrical
	components are identified and recorded
	2.4 Safe working habits is observed
3. Perform basic electrical repair	3.1 <i>Work instructions</i> are followed to ensure safety work
	3.2 Loose connections are tightened in accordance with PEC
	3.3 Defective electrical components are replaced and tested in accordance with PEC
	3.4 Work place is cleaned and in safe state in line with OHSA regulations

VARIABLE	RANGE
1. Work plan	1.1 Job requirements
	1.2 Schedule of work
2. Materials	2.1 Solid, stranded wire
	2.2 Service plug/outlet
	2.3 HVAC/R electrical components
	2.4 Soldering lead
	2.5 Terminal clips
	2.6 Moulding
	2.7 Fuses
	2.8 PVC/Mold flux
	2.9 Electrical tape
3. Tools and equipment	3.1 Clamp ammeter
	3.2 Multi tester
	3.3 Insulation tester
	3.4 PPE
	3.5 Soldering gun/iron
	3.6 Wire stripper
	0
	-
4 Work instructions	
4. Work instructions	 3.7 Measuring tool 3.8 Markers 3.9 Crimping tools 3.10 Screw drivers 3.11 Electrician pliers 3.12 Electric drill 3.13 Long nose 4.1 Work plan 4.2 Schematic diagrams 4.3 Installation instruction

4	Oritical Associate	
1.	Critical Aspects	Assessment requires that the candidate:
	of Competency	1.1 Interpreted work plan to determine job requirements
		1.2 Selected and used appropriate processes, tools and
		equipment to carry out task
		1.3 Identified and tested electrical tools and instruments in
		accordance with PEC
		1.4 Replaced defective tools and instruments
		1.5 Checked power supply and electrical components in
		accordance with PEC
		1.6 Cleaned work place and left in safe state in line with OHSA
		regulations
		1.7 Completed electrical wiring in HVAC/R units based in
		manufacturer's specifications and PEC
		1.8 Communicated effectively to ensure safety works
2	Underpinning	2.1 Linear measurements
2.	Knowledge	2.2 Dimensions
	Kilowieuge	2.3 Unit conversion
		2.4 Basic electricity 2.5 PPE
		-
		2.6 Handling of tools and equipment
2		2.7 Good housekeeping
з.	Underpinning	3.1 Installing and repairing electrical fixtures
	Skills	3.2 Communicating effectively
		3.3 Work safety
		3.4 Proper handling of materials, tools and equipment
		3.5 Preparing materials, tools and equipment
		3.6 Wiring components
		3.7 Testing power supply and electrical component
4.	Resource	The following resources should be provided:
	Implications	4.1 Work place
		4.2 Work plan
		4.3 Materials, tools and equipment relevant to the proposed
		activity/task
5.	Methods of	Competency should be assessed through:
	Assessment	5.1 Direct observation
		5.2 Written test/questioning relevant to underpinning knowledge
6.	Context of	6.1 Competency assessment may occur in workplace or any
	Assessment	appropriate simulated environment
		6.2 Assessment shall be observed while task are being
		undertaken whether individually or in group
		6.3 Competency assessment must be undertaken in
		accordance with the endorsed TESDA assessment
		guidelines
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UNIT OF COMPETENCY: MAINTAIN TOOLS AND EQUIPMENT

UNIT CODE : HVC311205

UNIT DESCRIPTOR : This unit covers the knowledge, skills and attitudes in checking condition, performing preventive maintenance and storing of tools and equipment based on the required performance standards.

ELEMENT	PERFORMANCE CRITERIA Italicized bold terms are elaborated in the Range of Variables
1. Check condition of tools and equipment	 1.1 <i>Materials, tools and equipmen</i>t are identified according to classification and job requirements 1.2 Non-functional tools and equipment are segregated and labeled according to classification 1.3 Safety of tools and equipment are observed in accordance with manufacturer's instructions 1.4 Condition of <i>PPE</i> are checked in accordance with manufacturer's instructions
2. Perform basic preventive maintenance	 2.1 Appropriate lubricants are identified according to types of equipment 2.2 Tools and equipment are lubricated according to preventive maintenance schedule or manufacturer's specifications 2.3 Measuring instruments are checked and calibrated in accordance with manufacturer's instructions 2.4 Tools are cleaned and lubricated according to standard procedures 2.5 Defective instruments, equipment and accessories are inspected and replaced according to manufacturer's specifications 2.6 Tools are inspected, repaired and replaced every after use 2.7 Work place are cleaned and in safe state in line with OHSA regulations

ELEMENT	PERFORMANCE CRITERIA Italicized bold terms are elaborated in the Range of Variables
3. Store tools and equipment	 3.1 Inventory of tools, instruments and equipment are conducted and recorded as per company practices 3.2 Tools and equipment are stored safely in appropriate locations in accordance with manufacturer's specifications or company procedures

VARIABLE	RANGE
1. Materials	Including but not limited to:
	1.1 Lubricants
	1.2 Cleaning materials
	1.3 Rust remover
	1.4 Rugs
	1.5 Spare parts
2. Tools and equipment	Including but not limited to:
	2.1 Tools
	 Cutting tools - hacksaw, crosscut saw, rip
	saw
	- Boring tools - auger, brace, grinlet, hand drill
	 Holding tools - vise grip, C-clamp, bench
	vise
	- Threading tools - die and stock, taps
	2.2 Measuring instruments/Equipment
3. PPE	Including but not limited to:
	3.1 Goggles
	3.2 Gloves
	3.3 Safety shoes
	3.4 Aprons/Coveralls
4. Forms	4.4 Maintenance schedule forms
	4.5 Requisition Slip
	4.6 Inventory Form Slip
	4.7 Inspection Form Slip
	4.8 Procedures

	-
 Critical Aspects of Competency 2. Underpinning 	 Assessment requires that the candidate: 1.1 Selected and used appropriate processes, tools and equipment to carry out task 1.2 Identified functional and non-functional tools and equipment 1.3 Checked, lubricated and calibrated tools, equipment and instruments according to manufacturer's specifications 1.4 Replaced defective tools, equipment and its accessories 1.5 Observed and applied safe handling of tools and equipment and safety work practices 1.6 Prepared and submitted inventory report, where applicable 1.7 Maintained work place in accordance with OHSA regulations 1.8 Stored tools and equipment safely in appropriate locations and in accordance with company practices 2.1 SAFETY PRACTICES
Z. Underpinning Knowledge	Use of PPE
lanomougo	 Handling of tools and equipment
	Good housekeeping
	2.2 MATERIALS, TOOLS AND EQUIPMENT
	Types and Uses of lubricants
	Types and Uses of cleaning materials
	• Types and Uses of measuring instruments and equipment 2.3 PREVENTIVE MAINTENANCE
	Methods and techniques
	Procedures
3. Underpinning	3.1 Preparing maintenance materials, tools and equipment
Skills	3.2 Proper handling of tools and equipment
	3.3 Performing preventive maintenance
4. Resource	3.4 Following instructions The following resources should be provided:
Implications	4.1 Work place
	4.2 Maintenance Schedule
	4.3 Maintenance materials, tools and equipment relevant to the
	proposed activity/task
5. Methods of	Competency should be assessed through:
Assessment	5.1 Direct observation
6 Contout for	5.2 Written test/questioning relevant to underpinning knowledge
6. Context for Assessment	6.1 Competency assessment may occur in workplace or any appropriate simulated environment
7996991116111	6.2 Competency assessment must be undertaken in accordance
	with the endorsed TESDA assessment guidelines

UNIT OF COMPETNCY : PERFORM HOUSEKEEPING AND SAFETY PRACTICES FOR RAC SERVICING

UNIT CODE :		HVC7315201
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UNIT DESCRIPTOR : This unit covers the knowledge, skills and attitudes needed to work safely in the workplace including sorting, cleaning and dispensing materials, tools and equipment, identifying and minimizing hazards, responding and recording accidents and following basic security.

ELEMENT	PERFORMANCE CRITERIA Italicized bold terms are elaborated in the Range of Variables
 Sort materials, tools and equipment 	1.1 Materials, tools and equipment are classified according to its kinds1.2 Appropriate areas for materials, tools and equipment are designated
2. Clean workplace area, materials, tools and equipment	 2.1 Cleaning materials are identified and used as per procedure 2.2 Workplace areas, materials, tools and equipment are cleaned as per company practices 2.3 Workplace are in safe state in accordance with safety regulations/company practices
3. Systematize dispensing and retrieval of materials, tools and equipment	 3.1 Systems for requesting, borrowing and returning of materials, tools and equipment is in-place and implemented 3.2 Forms used are completely filled-up and filed 3.3 Borrowed tools, and equipment are returned to designated area 3.4 Consumable materials are requested in exact quantity

	PERFORMANCE CRITERIA
ELEMENT	Italicized bold terms are elaborated in the
	Range of Variables
4. Identify and minimize/ eliminate hazards	 4.1 <i>Hazards</i> in the work area are recognized and reported to designated personnel and appropriate control actions are taken 4.2 Workplace policies and procedures for controlling risks are established and followed accurately 4.3 Workplace procedures for dealing with <i>emergencies</i> are followed whenever necessary within the scope of responsibilities and competencies 4.4 <i>Safety signs and hazard warnings</i> are displayed and observed at all times in line with workplace health and safety regulations 4.5 Equipment and safety devices/<i>PPE</i> are used/handled according to company or manufacturer's procedures and guidelines 4.6 Work areas are kept clean, free from obstacles and emergency exits are know and kept clear at all times 4.7 Safe manual handling/fighting techniques and
	safe equipment operation techniques are
	employed at all times
5. Respond and record accidents	 5.1 Workplace accidents are identified 5.2 Workplace emergency <i>first-aid procedures/</i> <i>treatment</i> are followed/carried out correctly in accordance with <i>standards/regulations</i> and enterprise procedures/policies 5.3 Medical assistance/rescue is coordinated with concerned personnel in line with organizational policies 5.4 Accident/incident records maintained in accordance with standard operating procedures
6. Follow basic security	 6.1 Security policies/procedures are followed according to enterprise practices and appropriate legislation 6.2 Security related events are recorded/reported on the relevant forms 6.3 Staff are advised of enterprise security procedures and correct methods of implementation

VARIABLE	RANGE
1. Hazards	Hazards that may be present in the workplace include but not limited to: 1.1 Flammable materials 1.2 Running machinery/equipment 1.3 Toxic substances 1.4 Debris 1.5 Open flames 1.6 Loose objects/fixtures 1.7 Chemicals 1.8 Electrical faults 1.9 Hot metals
2. Emergencies	Emergencies may include but not limited to: 2.1 Fire 2.2 Explosion 2.3 Spills 2.4 Falls 2.5 Electrocution 2.6 Injuries caused by falling objects 2.7 Injuries caused by sharp objects 2.8 Injuries caused by wrong usage of tools
3. Safety signs, symbols and hazard warnings	 Safety signs and symbols include but not limited to: 3.1 Industry recognized hazard warning signs and safety symbols Danger-High Voltage Unauthorized Persons Keep Out No Smoking Poisonous Gases Caution - Men working on line wires 3.2 Internationally recognized hazard warning signs and safety symbols
4. Personal Protective Equipment (PPE)	 PPE may include but not limited to: 4.1 Goggles 4.2 Gas mask 4.3 Working gloves 4.4 Safety shoes 4.5 Face shield 4.6 Insulating mat 4.7 Over-all apron 4.8 Hard hat 4.9 Safety belt 4.10 Protective eyewear

VARIABLE	RANGE
5. First-aid Treatment	First-aid treatment includes but is not limited to:
	5.1 CPR
	5.2 Mouth to mouth resuscitation
	5.3 Application of tourniquet
	5.4 Application of pressure to bleeding wounds or cuts
	5.5 First-aid treatment for burned victims
6. Standards and Regulations	6.1 Philippine Electrical Code
	6.2 Philippine OH&S Standards
	6.3 Building Code
	6.4 Philippine Environmental Standards
	6.5 Welding Procedures Specifications
	6.6 Clean Air Act
7. Security policies	7.1 Wearing of ID
	7.2 Logging-in and out
	7.3 Wearing of uniform
	7.4 Observance of safety/security signs and
	symbols

1. Critical aspects of	Assessment requires that the candidate:
Competency	1.1 Classified materials, tools and equipment according to kind
	1.2 Cleaned workplace areas, materials, tools and equipment
	as per standard procedures
	1.3 Implemented systematize dispensing and retrieval of
	materials, tools and equipment
	1.4 Identified and described safety working practices relating to
	all tasks undertaken in the workplace
	1.5 Identified and selected appropriate equipment and safety
	devices for particular workplace tasks and activities
	1.6 Interpreted hazard warnings and safety signs correctly and
	described the application of these warnings and signs in the
	work activities
	1.7 Carried out workplace emergency first-aid
	procedures/treatment in accordance with OHSA
	standards/legislation and enterprise procedures
	1.8 Responded/maintained accidents/incidents records in
	accordance with SOPs
	1.9 Followed security procedures/policies in accordance with
	enterprise practices and legislation
	1.10 Kept workplace in safe state accordance with safety
	regulations
2. Underpinning	2.1 Kinds and Uses of PPE
Knowledge	2.2 Identification of Safety Signs and Symbols

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	 2.3 5S of Good Housekeeping 2.4 General OH&S principles, responsibilities and legislations 2.5 OH&S requirements in relations to work safety 2.6 Environmental requirements relative to work safety 2.7 Hazard identification and avoidance in the workplace 2.8 First-aid treatment procedures 2.9 Kinds of emergency situations – causes and how to deal with different situations 2.10 Kinds of injuries and effects 2.11 Accident/hazard reporting 2.12 Basic security procedures 2.13 Uses of Manuals
3. Underpinning Skills	 3.1 Wearing the appropriate PPE 3.2 Reading skills required to interpret work instruction 3.3 Identifying safety signs and symbols 3.4 Practice of CPR, Mouth to Mouth Resuscitation and other First-Aid Treatment 3.5 Problem solving in emergency situation 3.6 Handling injured worker
	3.7 Coordination of work in times of emergency3.8 Fire fighting procedures and techniques3.9 Reporting/recording accidents and potential hazards
4. Resource Implications	 The following resources should be provided: 4.1 Work place 4.2 Materials, tools and equipment relevant to the proposed activity/task 4.3 Safety signs 4.4 Safety devices 4.5 Accident reporting procedures 4.6 First-aid materials and guidelines
5. Methods of Assessment	Competency should be assessed through: 5.1 Direct observation while task is being undertaken 5.2 Written test/questioning relevant to underpinning knowledge Assessment of underpinning knowledge and practical skills may be combined
6. Context for Assessment	 6.1 Competency assessment may occur in workplace or any appropriate simulated environment 6.2 Assessment shall be observed while task are being undertaken whether individually or in group in accordance with the approved industry OHSA regulations 6.3 Competency assessment must be undertaken in accordance with the endorsed TESDA assessment guidelines

UNIT OF COMPETENCY: DOCUMENT WORK ACCOMPLISHED

UNIT CODE : HVC311205

UNIT DESCRIPTOR

: This unit covers the knowledge, skills and attitudes in documenting work accomplished.

ELEMENT	PERFORMANCE CRITERIA Italicized bold terms are elaborated in the Range of Variables
1. Identify forms and data	1.1 <i>Forms</i> are selected based on the reports to be prepared1.2 <i>Data</i> are collected based on the reports to be prepared
2. Prepare reports	 2.1 <i>Reports</i> are completed using standard form as per company procedures 2.2 Reports provide details of work completed, further action to be taken and other details as per company procedures 2.3 Reports are completed and submitted within specified time to the concerned personnel/supervisor

VARIABLE	RANGE
1. Forms	1.1 Warranty Paper Request
	1.2 Operating Log Sheet
	1.3 Requisition Forms
2. Data	2.1 Current draw
	2.2 Operating
	2.3 Unit specifications
	2.4 Records of work accomplished
	2.5 Further work required
	2.6 Spare parts used
3. Reports	3.1 Start-up commissioning Report
	3.2 Warranty Paper Request
	3.3 Turn-over Report
	3.4 Operating Log Sheet
	3.5 Service Report
	3.6 Trouble Call Report
	3.7 Requisition

1. Critical Aspects of Competency	 Competency requires evidence that the candidate: 1.1 Prepared reports used terminology and language appropriate to all users 1.2 Prepared reports to include alternatives, views, approaches and other findings and recommendations for consideration by the supervisor 1.3 Prepared reports are coherent and based on actual findings/analysis/results 1.4 Prepared reports are accomplished, completed as per standard format and submitted within specified time to the concerned supervisor
2. Underpinning	2.1 SOURCES OF INFORMATION
Knowledge	Service manual
ranemeage	Parts catalogue
	Service report
	 Price estimates/quotation
	Warranty card
	Types and Uses of Forms
	Parts and Accessories
3. Underpinning	3.1 Writing skills needed to complete prepared report forms
Skills	3.2 Reading skills used to read manuals and specifications
4. Resource	Things necessary to conduct method of assessment:
Implications	4.1 Work place location
	4.2 Materials relevant to the proposed activity
5. Methods of	Competency in this unit must be assessed through:
Assessment	5.1 Direct observation
	5.2 Questions related to underpinning knowledge
6. Context for	6.1 Competency may be assessed in the work place or in a
Assessment	simulated work place setting

CORE COMPETENCIES

UNIT OF COMPETENCY: SURVEY SITE FOR AIR DUCT INSTALLATION

UNIT CODE : HVC723331

UNIT DESCRIPTOR : This unit covers the knowledge, skills and attitude in surveying site for installation of air duct system such as exhaust and fresh air ducts and ventilating ducts.

ELEMENT	PERFORMANCE CRITERIA Italicized bold terms are elaborated in the Range of Variables
1. Prepare for surveying site	 1.1 Work instructions are read and interpreted to determine job requirements 1.2 Technical plan/drawing is interpreted as per job requirements 1.3 <i>Equipment, tools,</i> and materials are prepared according to plan and specifications 1.4 <i>Components</i> of HVAC/R ductworks
	system to be installed are identified as per job requirements
2. Survey site	2.1 Site is surveyed as per approved sketch/ plans and permits
	2.2 Alteration/comments are prepared as per survey conducted
	2.3 Result of survey is prepared and submitted to appropriate personnel/ supervisor

VARIABLE	RANGE
1. Components	1.1 System equipment location
	1.2 Air Duct- installation
	1.3 Ventilating Fans location
	1.4 Exhaust & Fresh air Blowers location
	1.5 Diffusers & Grilles location
	1.6 Damper (volume, fire and smoke)
2. Tools & Equipment	2.1 Measuring tools such as push pull
	2.2 Ladder / Scaffolding
3. Mechanical plans & permit	3.1 Mechanical plan: Air Duct System &
	Ventilation plan
	3.2 Survey form / permit to survey

1. Critical Aspects of Competency	 Competency requires evidence that the candidate: 1.1 Surveyed site as per approved sketch/plan 1.2 Prepared alteration/comments as per survey conducted 1.3 Applied organizational quality procedure and process within the context of surveying site for installation 1.4 Selected and used appropriate processes, tools and equipment to carry out tasks 1.5 Communicated interactively with others where applicable to ensure safe and effective work operations
2. Underpinning	2.1 BLUEPRINT READINGS
Knowledge	 Mechanical plans, symbols and abbreviations 2.2 TRADE MATHEMATICS/MENSURATION
	Linear measurement
	Dimension
	Unit conversion
	Ratio & proportion
	2.3 LEGISLATION/CODE
	Building Code
	Mechanical Engineering Code
	SMACNA Duct Construction Standards
	• NFPA90A/90B
	ASHRAE
	2.4 TRADE THEORY
	Principles of air distribution
	Principles of Fans & Blowers
	Duct sizing
	Materials specifications
	• Types and uses of ladders, platforms and scaffolding.
	Types of supports and hangers
	Types and uses of dampers and louvers.
	Types and uses of grilles and diffusers
3. Underpinning	3.1 Interpreting plan and specifications
Skills	3.2 Communication skills
4. Resource	Things necessary to conduct method of assessments:
Implications	4.1 Technical plan/drawing relevant to the task
	4.2 Materials relevant to the proposed activity
5. Methods of	Competency in this unit must be assessed through:
Assessment	5.1 Direct observation
	5.2 Demonstration
	5.3 Portfolio Report
C. Contout for	5.4 Questions related to underpinning knowledge
6. Context for	6.1 Competency may be assessed in the work place or in a
Assessment	simulated work place setting

UNIT OF COMPETENCY: FABRICATE AIR DUCTS

UNIT CODE : HVC723332

UNIT DESCRIPTOR : This unit covers the knowledge, skills and attitudes required to fabricate air ducts for HVAC/R technology in accordance with duct construction standards. It includes preparing materials , lay-out , cutting , bending and duct assembly .

ELEMENT	PERFORMANCE CRITERIA Italicized bold terms are elaborated in the
	Range of Variables
1. Prepare of air duct fabrication	1.1 Work instructions are read and
requirements	interpreted
	1.2 Air duct requirements are prepared
	and checked for damages in accordance
	with specifications
	1.3 Tools and equipment are selected in
	accordance with job requirements
	1.4 Work is undertaken in line with safety
	rules and regulations
2. Lay-out air ducts	2.1 Patterns are prepared/checked
	according to established procedures
	2.2 Sheet metal is <i>laid-out</i> in conformity
	with design and specification
	2.3 Patterns are carefully measured and
	free of burrs
	2.4 Materials are used economically in
	accordance with established procedures
3. Cut and bend sheet metal	3.1 Sheet metal is cut in accordance with
	the lay out using manual and power
	hand tools
	3.2 Standard cutting process is applied and
	observed
	3.3 Cutting edge is maintained sharp
	3.4 Straight curve and circular cutting is
	done with correct tool selection
	3.5 Work is undertaken in line with safety
	requirements
	3.6 Sheet metals are folded in accordance
	with tolerances of cuts and bends
	3.7 Waste materials are disposed according
	to established procedures
4. Assemble air ducts	4.1 Dimension is checked as specified on
	the drawing
	4.2 Longitudinal seam is aligned
	4.3 Duct is free of wrinkles or dents
	4.4 Joint connections are selected in

4.5	accordance with job requirements Joints are checked to ensure fit and air tightness in line with standard procedure
4.6	Work is undertaken in line with safety requirements

VARIABLE	RANGE		
1. Work Instructions	May include but not limited to: 1.1 Mechanical plan and specification 1.2 Air duct system manual & design 1.3 Detail drawings		
2. Air duct requirements	 May include but not limited to: 2.1 Sheet metal – G.I.; B.I.; Stainless Aluminum 2.2 Angular steel / Round Bar/ Flat Bar 2.3 Duct sox : Vinyl Polyester 2.4 Marking pen 2.5 Sealant / Adhesive 2.6 Insulation : Fiberglass/ Rubber/ Styrophor/ Polyurethane 		
3. Tool	 3.1 Sheet metal gage 3.2 Scratch awl/ scriber 3.3 Steel rule 3.4 T-Square 3.5 Dividers 3.6 Push-pull rule 3.7 Triangle 3.8 Straight snip 3.9 Aviation snip (left, straight, right, &notching) 3.10 Tin snip 3.11 Cold chisel 3.12 Center puncher 3.13 Hacksaw 3.14 Ball peen hammer 3.15 Hand riveter 3.16 Straight peen hammer 3.17 Mallet (rubber, plastic) 3.18 Setting Hammer 		

4. Equipments	 4.1 Electric hand drill 4.2 Arc Welding set 4.3 Oxy / Acetylene outfit 4.4 Bender machine 4.5 Slip form roll machine 4.6 Squaring sheer 4.7 Box and pan brake 4.8 Bar folder 4.9 Electric spot welding 4.10 Plasma arc cutting outfit
5. Lay out	May include but not limited to: 5.1 Rectangular 5.2 Square 5.3 Round 5.4 Circular 5.5 Transition 5.6 Offset
6. Safety requirements	6.1 Personal safety6.2 Personal Protective Equipment (PPE)6.3 Safety of others6.4 Signs & Warnings

1. Critical	Competency requires evidence that the candidate:
Aspects of	1.1 Read and interpreted work instructions to determine job
Competency	requirements
	1.2 Selected tools, equipment & materials in line with job requirements
	1.3 Fabricated, positioned, and levelled air duct system in line with drawings, designs & specification
	1.4 Employed safe manual handling techniques in line with enterprise procedures
	1.5 Demonstrated compliance with safety regulation applicable to worksite operations.
	1.6 Cleaned worksite & kept in a safe state in accordance with enterprise procedure.
	1.7 Communicated interactively with others where applicable to ensure safety and effective work operations.
	 requirements 1.3 Fabricated, positioned, and levelled air duct system in line with drawings, designs & specification 1.4 Employed safe manual handling techniques in line with enterprise procedures 1.5 Demonstrated compliance with safety regulation applicable to worksite operations. 1.6 Cleaned worksite & kept in a safe state in accordance with enterprise procedure.

2. Underpinning	2.1 SAFETY PRACTICES
Knowledge	• PPE
	Handling of materials, tools, and equipment.
	Safety signs and symbols
	Knowledge of 5s + 1
	First aid treatment
	Safety and health regulation
	2.2 TRADE MATHEMATICS/MENSURATION
	Linear measurements
	Dimensions
	Ratio and proportion
	Unit conversion
	Calculation of area , volume and weight
	Calculation of 2D geometric shapes
	Trigonometric functions and theorems
	2.3 Blueprint / Plan reading and Specification
	Mechanical plan, symbols & abbreviations
	Detailed & section plan
	2.4 Legislation
	Building code
	Mechanical Engineering code
	SMACNA Duct Construction Standards
	• NFPA 90A/90B
	2.5 Tools and Materials : Uses and Specification
	Lay-out and measuring tool
	Sheet metal cutting tools
	Bending and forming tools
	 Drilling and Punching tools
	 Holding and clamping tools
	 Riveting tools
	Soldering tools
	 Hangers and Supports
	 Air Ducting materials
	Rivets
	Screws
	Bolts, nuts & washersJoints connection tools.

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2.6 TRADE THEORY
Air Duct Fabrication Procedures
Principles & Fundamental of Air Duct
How to select sheet metal material size and gauge
• Triangulation method of surface and pattern development
2.7 PROCESSES/PROCEDURES
Cutting/Shearing Process
- Cutting tolerances
- Materials distortions
 Cutting straight, curve, circular and other geometric
figures sheet metals
 Cutting using portable power nibbler
 Machine cutting of sheet metal
- Plasma arc cutting of metals
Forming Process
- Hand forming
- Machine forming
- Edging and hemming
- Forming seams and cleats
Joining and Fastening Process
- Joining by soldering and brazing
- Joining using rivets, screws and bolts
- Joining using flanges and cleats
Fabricating Process
- Straight ducts; Round, Square and Rectangular
- Elbow and bends fabrication procedures'
- Extractors and take- off fabrication procedures
- Laterals and tees fabrication procedures
- Transition pieces ;collars and connector

3. Underpinning	3.1 Interpreting plan and details		
Skills	3.2 Preparing materials and specifications		
	3.3 Proper handling of tools & equipment		
	3.4 Work safety practices		
	3.5 Setting-up work		
	3.6 Performing sheet metal works		
	3.7 Triangulation method of surface and pattern development		
	3.8 Lay-outing technique		
	3.9 Cutting, Bending and Joining technique		
	3.10 Welding procedures		
4. Resource	The following resources MUST be provided:		
Implications	4.1 Work place location		
	4.2 Tools and equipment appropriate to fabricates air ducts		
	4.3 Materials relevant to the proposed activity		
	4.4 Drawings and specifications relevant to the task		
5. Methods of	Competency may be assessed through:		
Assessment	5.1 Direct observation		
	5.2 Demonstration		
	5.3 Portfolio report		
	5.4 Questions related to underpinning knowledge		
6. Context for	6.1 Competency may be assessed in the work place or in a		
Assessment	simulated work place setting		

UNIT OF COMPETENCY : INSTALL AIR DUCT SYSTEM

UNIT CODE	:	HVC723333
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UNIT DESCRIPTOR : This unit covers the knowledge, skills and attitudes required to install air ducts in accordance with duct construction standards. It includes preparation of materials, erection of platforms and scaffoldings, and installation of hangers and supports,

ELEMENT	PERFORMANCE CRITERIA Italicized bold terms are elaborated in the Range of Variables
1 Prepare air duct installation requirements	 1.1 Work instructions are read and interpreted to determine air duct requirements 1.2 Tools and Equipment are selected in accordance with job requirements
	1.3 Area of work is cleaned and appropriate signs and warnings is placed
	1.4 Supplies and materials are prepared and checked in accordance with the specifications
2 Install/ Erect platforms and scaffoldings	2.1 Platforms & scaffoldings are selected accordance with job requirements
Ŭ	2.2 Platforms and scaffoldings are rigidly erected according to established procedures
	 2.3 Work is undertaken in line with safety rules and regulations 2.4 Signe and warring are preparly place in
	2.4 Signs and warning are properly place in appropriate location
3. Install hangers & supports	3.1 <i>Hangers & supports</i> are selected in accordance with the plan
	3.2 Hangers and supports are fabricated in conformity with design and specification
	3.3 Dimensions and distance are observed according to specification and drawing
	3.4 Hangers and supports are attached to the structural framing and concrete slabs preventing the anchor from puncturing the metal decking
	3.5 Vertical duct is fastened with minimum of 2 supports at each floor.
4. Install air duct system and its components	 4.1 Duct work is aligned at connections within 3mm tolerances and with smooth internal surfaces
	4.2 Air ducts are installed with suitable ties, braces, hangers and anchors to prevent movement, drumming, buckling and sagging under all operating conditions

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4.3 Installed air ducts are located in conformity
with the approved plan/design
4.4 Air ducts are installed achieving air tightness
and noiseless system
4.5 <i>Air terminals</i> are installed and aligned in
accordance with drawings and designs
4.6 Work is undertaken in line with safety
requirements
4.7 Safety requirements are observed through
out the process

VARIABLE	RANGE
1. Work Instructions	May include but are not limited to: 1.1 Mechanical plan with specification 1.2 Air duct system manual & design 1.3 Detailed drawings
2. Air duct requirements/materials	 May include but are not limited to: 2.1 Sheet metal – G.I.; B.I.; Stainless Aluminum 2.2 Angular steel / Round Bar/ Flat Bar 2.3 Duct sox : Vinyl Polyester 2.4 Marking pen 2.5 Sealant / Adhesive 2.6 Insulation : Fiberglass/ Rubber/ Styrophor/ Polyurethane
3. Platforms and scaffolding	May include but are not limited to: 3.1 Two Ladders and Platform 3.2 Hire and Tresles and Boards 3.3 Steel Scaffolding 3.4 Rolling Scaffolding
4. Hangers and supports	May include but are not limited to: 4.1 Expansion bolts and nuts 4.2 Threaded rods 4.3 Connector bushing 4.4 Angle bar 4.5 Anti-vibration hangers 4.6 Clamps for folded spiral-seam tube

VARIABLE	RANGE
5. Tool	 May include but are not limited to: 5.1 Plumb bob 5.2 Level Hose 5.3 Steel rule 5.4 Push-pull rule 5.5 Spirit level 5.6 Chalk line 5.7 Straight snip 5.8 Aviation snip (left, straight, right, and notching) 5.9 Tin snip 5.10 Cold chisel 5.11 Center puncher 5.12 Hacksaw 5.13 Ball peen hammer 5.14 Hand riveter 5.15 Straight peen hammer 5.16 Mallet (rubber, plastic) 5.17 Setting Hammer 5.18 Adjustable wrench 5.19 Screw driver (Flat and Philip)
6. Equipments	May include but are not limited to: 6.1 Electric hand drill 6.2 Arc Welding set 6.3 Oxy / Acetylene outfit 6.4 Jig Saw
7. Air Terminal	May include but are not limited to:7.1Grilles and Registers7.2Diffusers7.3Dampers7.4Gravity shutters7.5Flexible Connections7.6Ducts Test Holes7.7Ducts Heaters7.8Sound Attenuator
8. Safety requirements	 May include but are not limited to: 8.1 Personal safety 8.2 Personal Protective Equipment (PPE) 8.3 Safety of others 8.4 Signs & Warnings

1. Critical Aspects	Competency requires evidence that the candidate:	
of Competency	1.1 Read and interpreted work instructions to determine job	
	requirements	
	1.2 Selected tools, equipment & materials in line with job	
	requirements	
	1.3 Completed installation of air duct system and correctly	
	positioned & levelled in line with drawings, designs and	
	specification	
	1.4 Employed safe manual handling techniques in line with	
	enterprise procedures	
	1.5 Demonstrated compliance with safety regulation	
	applicable to worksite operations	
	1.6 Identified faults and problems and made necessary action	
	to rectify in line with ducts construction standard	
	1.7 Cleaned worksite & kept in a safe state in accordance	
	with enterprise procedure	
	1.8 Communicated interactively with others where applicable	
	to ensure safety and effective work operations	
2. Underpinning	2.1 BLUEPRINT READINGS	
Knowledge	Mechanical plans, symbols and abbreviations	
	Detailed drawings	
	2.2 TRADE MATHEMATICS/MENSURATION	
	Linear measurement	
	Dimension	
	Unit conversion	
	Ratio & proportion	
	Velocity computation	
	Volume	
	2.3 LEGISLATION/CODE	
	Building Code	
	Mechanical engineering Code	
	 SMACNA Duct Construction Standards 	
	• NFPA90A/90B	
	ASHRAE	
	2.4 TRADE THEORY	
	Principles of air distribution	
	Principles of Fans & Blowers	
	Equipment selection and application	
	Duct sizing	
	Materials specifications	
	• Types and uses of ladders, platforms and scaffolding.	
	Types of supports and hangers	
	Types and uses of dampers and louvers.	
	Types and uses of grilles and diffusers	
	Types and uses of dampers	

3. Underpinning	3.1 Interpreting plan and specifications
Skills	3.2 Preparing materials
	3.3 Communication skills
	3.4 Problem Solving
4. Resource	The following resources must be provided:
Implications	4.1 Technical plan/drawing relevant to the task
	4.2 Materials relevant to the proposed activity
5. Methods of	Competency in this unit must be assessed through:
Assessment	5.1 Direct observation
	5.2 Demonstration
	5.3 Questions related to underpinning knowledge
	5.4 Portfolio Report
6. Context for	6.1 Competency may be assessed in the work place or in a
Assessment	simulated work place setting

UNIT OF COMPETENCY	:	PERFORM AIR-DUCT TESTING
UNIT CODE	:	HVC723334
UNIT DESCRIPTOR	:	This unit covers the knowledge, skills and attitudes required to perform air-ducts testing in accordance with Duct Construction Standards

ELEMENT	PERFORMANCE CRITERIA <i>Italicized bold</i> terms are elaborated in the Range of Variables
1. Prepare for air duct test	 1.1 Work instructions are read and interpreted to determine job requirements 1.2 <i>Materials, tools & equipment</i> are selected in accordance with job requirements 1.3 Testing method and procedures are determined/prepared in accordance with standard operating procedure 1.4 Pre-testing is performed and complied according to procedures laid down in system documents 1.5 PPE is prepared and checked in line with job requirements
2. Test air duct	 2.1 Testing materials / instruments are prepared and checked 2.2 Duct lengths are not in excess of 30 meters for vertical ducts and not in excess of 45 meters for horizontal ducts 2.3 Air duct system is checked for leaks applying light / smoke test method 2.4 Joints are checked to ensure fit and air tightness in line with standard procedure 2.5 Leaks are repaired according to system requirements 2.6 Work is undertaken in line with <i>safety rules and regulations</i>

VARIABLE	RANGE
1. Materials	May include but not limited to:
	1.1 Sulfur stick
	1.2 Electrical tape
	1.3 Blind rivets
	1.4 Red oxide/paint
	1.5 B.I. fittings
	1.6 Insulation spacers
	1.7 Nitrogen gas
	1.8 Clamps
2. Tool	May include but not limited to:
	2.1 Level Hose
	2.2 Steel rule
	2.3 Push-pull rule
	2.4 Spirit level
	2.5 Chalk line
	2.6 Straight snip
	2.7 Aviation snip (left, straight, right, and
	notching)
	2.8 Tin snip
	2.9 Hacksaw
	2.10 Ball peen hammer
	2.11 Hand riveter
	2.12 Straight peen hammer
	2.13 Adjustable wrench
	2.14 Screw driver (Flat and Philip)
3. Equipment	May include but not limited to: 3.1 Electric hand drill
	3.2 Blower
	3.3 Nitrogen regulator3.4 Manometer
4. Safety rules and regulations	3.4ManometerMay includes but not limited to:
	4.1 Personal safety
	4.2 Personal Protective Equipment (PPE)
	4.3 Safety of others
	4.4 Signs & Warnings

1. Critical Aspects	Competency requires evidence that the candidate:
of Competency	1.1 Read and interpreted work instructions to determine job requirements
	1.2 Selected tools, equipment & materials are in line with job requirements
	1.3 Tested air duct in accordance with system instructions and specifications
	1.4 Employed safe manual handling techniques in line with enterprise procedures
	1.5 Demonstrated compliance with safety regulation applicable to worksite operations
	1.6 Identified faults and problems and made necessary action to rectify in line with ducts construction standard
	1.7 Cleaned worksite & kept in a safe state in accordance with enterprise procedure
	1.8 Communicated interactively with others where applicable to ensure safety and effective work operations

2. Underpinning	2.1 BLUEPRINT READINGS
Knowledge	 Mechanical plans, symbols and abbreviations
Rhowledge	
	Detailed drawings 2.2 TRADE MATHEMATICS/MENSURATION
	Linear measurement
	Dimension
	Unit conversion
	Ratio & proportion
	Velocity computation
	Volume
	2.3 LEGISLATION/CODE
	Building Code
	Mechanical engineering Code
	 SMACNA Duct Construction Standards
	NFPA90A/90B
	ASHRAE
	2.4 TRADE THEORY
	Principles of air distribution
	Principles of Fans & Blowers
	 Equipment selection and application
	Duct sizing
	Materials specifications
	 Types and uses of ladders, platforms and scaffolding.
	 Types of supports and hangers
	 Types and uses of dampers and louvers.
	 Types and uses of grilles and diffusers
	Types and uses of dampers
	 Types and uses of insulation and sealant
	 Duct leakage testing procedures
3. Underpinning	3.1 Interpreting plan and specifications
Skills	3.2 Preparing materials
OKIIIS	3.3 Proper use of duct testing tools and equipments
	3.4 Communication skills
	3.5 Problem Solving
4. Resource	The following resources must be provided:
Implications	4.1 Access to work place location
Implications	
	4.2 Tools and equipment appropriate for leak testing 4.3 Technical plan/drawing relevant to the task
5. Methods of	4.4 Materials relevant to the proposed activity
	Competency in this unit must be assessed through: 5.1 Direct observation
Assessment	
	5.2 Demonstration
C. Contout for	5.3 Questions related to underpinning knowledge
6. Context for	6.1 Competency may be assessed in the work place or in a
Assessment	simulated work place setting

UNIT OF COMPETENCY : INSULATE AIR DUCTS

UNIT CODE : HVC723335

UNIT DESCRIPTOR : This unit covers the knowledge, skills and attitudes required to insulate air ducts. It includes preparation of insulation requirements and applying duct liners

ELEMENT	PERFORMANCE CRITERIA
	<i>Italicized bold</i> terms are elaborated in the Range of Variables
1. Prepare insulation materials and	1.1 Work instructions and plans are read
requirements	and interpreted to determine
	insulation requirements
	1.2 Insulating/ sealing/ adhesive
	<i>materials</i> are checked in accordance with specification and insulation
	requirements
	1.3 Insulation requirements are prepared
	and checked for damage according
	to established procedures
	1.4 Tools and instruments are
	identified and prepared according to
	job requirements
2. Insulate air ducts	2.1 Insulation of air ducts is tightly fitted
	with no sag
	2.2 All connections or joints are sealed
	according to air duct requirements 2.3 Work is undertaken in line with
	safety requirements
	2.4 Waste materials are disposed in
	accordance with established
	disposal procedures
3. Apply duct liners	3.1 Air duct linings are checked in
	accordance with approved material
	specifications
	3.2 Lining is applied in accordance with
	manufacturer's instructions
	3.3 Air duct is checked/tested for leaks
	and damages in accordance with
	system requirements 3.4 <i>Air distribution system</i> is checked
	in accordance with approved design
	and plan
	3.5 Work is undertaken in line with
	safety requirements

VARIABLES	RANGE
1. Materials	May include but not limited to:
	1.1 Insulations: fiberglass, rubber, styrophor
	1.2 Duct tape
	1.3 Sheet Metal: G.I., B.I., Stainless Aluminum
	1.4 Acoustic Liner
	1.5 G.I Wire
	1.6 Sealant/ adhesive
2. Safety requirements	May include but not limited to:
	2.1 Personal Protective Equipment (PPE)
	2.2 Personal safety
	2.3 Safety of others
3. Tools and Instruments	May include but not limited to:
	3.1 Cutting tools
	3.2 Anemometer
	3.3 Valometer
	3.4 Sound level meter
	3.5 Flash light
	3.6 Trouble light
	3.7 Fliers
4. Air Distribution System	May include but not limited to:
	4.1 Ducting design
	4.2 Area Requirement
	4.3 Air terminals
	4.4 Air Swing

1. Critical Aspects of Competency	Assessment requires evidence that the candidate: 1.1 Performed visual inspection of all air duct system prior to
or competency	insulation
	1.2 Selected types of tools, equipment, instruments and
	materials in accordance with specification and job
	requirements
	1.3 Performed air duct insulation as per standard operating
	procedures
	1.4 Reported and repaired any signs of damage according to specification
	1.5 Applied organizational quality procedures and processes
	within context of insulating air duct system
	1.6 Demonstrated compliance with safety regulations applicable
	to worksite operation
	1.7 Communicated interactively with others where applicable to
	ensure and effective work operation.
2. Underpinning Knowledge	2.1 SAFETY PRACTICES
Knowledge	PPE / safety gears Safe handling of tools and aguinment
	Safe handling of tools and equipmentSafety signs and symbols
	 Safety signs and symbols Safety hazard
	Good housekeeping
	2.2 PLAN READING AND SPECIFICATION
	 Mechanical plan/symbols and abbreviation
	As built plan
	2.3 LEGISLATION/CODE
	Building Code
	Mechanical engineering Code
	 SMACNA Duct Construction Standards
	• NFPA90A/90B
	ASHRAE
	2.4 TRADE THEORY
	Fundamentals and principles of Air Duct System
	Nature of sound
	Principles of Fans and Blowers
	Duct Design and Manuals
	Air Duct Testing Procedure

	2.5 TRADE MATUEMATICS/MENOURATION
	2.5 TRADE MATHEMATICS/MENSURATION
	Linear measurements
	Dimension
	Ratio and proportion
	Unit Conversion
	Area and Volume
	2.6 TOOLS/MATERIALS, USES AND SPECIFICATIONS
	 Materials selection and specification
	 Proper use and care of tools needed
	Types of Insulation
	Types of Sealant/Adhesive
	Steel bar sizes selection
	 Selection and uses of Riveting Tools
	2.7 PROCESSESS/PROCEDURES
	Duct Work Insulation Procedures
	Acoustic Duct Lining Procedures
3. Underpinning	3.1 Interpreting plan and details
Skills	3.2 Preparation of materials
	3.3 Work safety
	3.4 Handling of tools and insulation equipment
	3.5 Communicating effectively
	3.6 Preparing reports
	3.7 Testing air duct system
4. Resource	The following materials must be provided:
Implications	4.1 Work place or simulated workplace setting
	4.2 Materials, tools and equipment appropriate to air duct
	system insulation activities
	4.3 Drawings and specifications relevant to the task
5. Methods of	Competency in this unit must be assessed:
Assessment	5.1 Direct observation
	5.2 Demonstration
	5.3 Questions related to underpinning knowledge
	5.4 Portfolio
6. Context for	6.1 Competency may be assessed in the work place or in a
Assessment	simulated work place setting
73363311611	sindlated work place setting

UNIT OF COMPETENCY: REPAIR and MAINTAIN AIR DUCT SYSTEM

UNIT CODE : HVC723336

UNIT DESCRIPTOR : This unit covers the knowledge, skills and attitudes required to repair and maintenance air ducts system in accordance with Duct Construction Standards.

ELEMENT	PERFORMANCE CRITERIA Italicized bold terms are elaborated in the Range of Variables
 Evaluate condition of existing air duct system 	 1.1 Visual inspection of air duct system is performed and any signs of damage are recorded and reported 1.2 Data is analyzed and evaluated according to system requirements 1.3 <i>Materials</i> are checked and prepared consistent with job requirements 1.4 <i>Forms and documents</i> are secured and prepared according to established procedures 1.5 Appropriate PPE is selected in line with safety rules and regulations
2. Repair / Replace damaged air duct system and components	 2.1 System components are inspected and tested in accordance with established procedures 2.2 Faults and damages are identified and diagnosed in accordance with system requirements 2.3 Tools and equipment are selected in accordance with required tasks 2.4 Faulty components are replaced/repaired according to design 2.5 Work is undertaken in line with <i>safety requirements</i> including use of appropriate PPE
4. Perform preventive maintenance	 4.1 Testing <i>tools and instruments</i> are prepared in accordance with system requirements 4.2 Inspection and testing is performed according to air duct system principles and requirements 4.3 <i>Air distribution system</i> are checked and airflows are balanced according to established procedures 4.4 Maintenance records/service reports are accomplished in accordance with standard policies and procedures

VARIABLES	RANGE
1. Materials	May include but not limited to: 1.1 Insulations: fiberglass, rubber, styrophor 1.2 Duct tape 1.3 Sheet Metal- G.I., B.I., Stainless Aluminum 1.4 Steel Bars- Flat bar, round bar, Angles 1.5 • Sealant/ adhesive
2. Safety requirements	May include but not limited to: 2.1 Personal Protective Equipment (• PPE) 2.2 Personal safety 2.3 Safety of others
3. Tools and Instruments	May include but not limited to: 3.1 Cutting tools 3.2 Anemometer 3.3 • Valometer 3.4 Sound Level Meter 3.5 Flash light 3.6 Trouble light
4. Forms and Documents	May include but not limited to: 4.1 Maintenance record book 4.2 Job sheet 4.3 Request for repair forms 4.4 Equipment history forms 4.5 Preventive maintenance chart
5. Air distribution system	May include but not limited to: 5.1 • Ducting design 5.2 Area requirements 5.3 Air terminals 5.4 Air swing

1. Critical Aspects of Competency	 Assessment requires evidence that the candidate: 1.1 Performed visual inspection of all air duct system 1.2 Selected types of tools, equipment, instruments and materials in accordance with the specification and job requirements 1.3 Identified and diagnosed faults in accordance with the standard operating procedures 1.4 Reported and repaired any signs of damage according to system requirements 1.5 Tested air duct system operation according to established procedures 1.6 Checked and maintained air distribution system to meet operational and regulatory requirements 1.7 Applied organizational quality procedures and processes 1.8 Performed preventive maintenance in accordance with system requirements 1.9 Demonstrated compliance with safety regulations applicable to worksite operation 		
	applicable to worksite operation		
2. Underpinning	2.1 SAFETY PRACTICES		
Knowledge	PPE / safety gears		
	Safe handling of tools and equipment		
	Safety signs and symbols		
	Safety hazard		
	Good housekeeping		
	2.2 PLAN READING AND SPECIFICATION		
	Mechanical plan/symbols and abbreviation		
	• As built plan		
	2.3 LEGISLATION/CODE		
	Building Code Machanical angine gring Code		
	Mechanical engineering Code SMACNA Dust Construction Standards		
	SMACNA Duct Construction Standards		
	• NFPA90A/90B		
	ASHRAE		
	2.4 TRADE THEORY		
	Fundamentals and principles of Air Duct System		
	Basic Welding Dringinlag of Fana and Blowers		
	Principles of Fans and Blowers		
	Duct Design and Manuals		
	Air Duct Testing Procedure		

	2.5 TRADE MATHEMATICS/MENSURATION	
	Linear measurements	
	 Dimension 	
	Ratio and proportion	
	Unit Conversion	
	Area and Volume	
	2.4TOOLS/MATERIALS, USES AND SPECIFICATIONS	
	 Materials selection and specification 	
	 Proper use and care of tools needed 	
	Types of Insulation	
	 Types of Sealant/Adhesive 	
	Steel bar sizes selection	
	 Selection and uses of Riveting Tools 	
	2.5 MAINTENANCE	
	Preventive Maintenance	
	2.7 PROCESSESS/PROCEDURES	
	Maintenance Procedures	
	Replacement Procedures	
	Testing Procedures	
3. Underpinning	3.1 Interpreting plan and details	
Skills	3.2 Preparing materials	
	3.3 Work safety	
	3.4 Prepare handling of tools and testing equipment	
	3.5 Communicating effectively	
	3.6 Preparing Reports	
4. Resource	The following resources must be provided:	
Implications	4.1 Work place or simulated workplace setting	
	4.2 Materials, tools and equipment appropriate to	
	repairing/maintaining air duct system	
	4.3 Drawings and specifications relevant to the task	
5. Methods of	Competency in this unit must be assessed through:	
Assessment	5.1 Direct observation	
	5.2 Demonstration	
	-	
6. Context for		
Assessment	simulated work place setting	
6. Context for	 5.1 Direct observation 5.2 Demonstration 5.3 Questions related to underpinning knowledge 5.4 Portfolio 6.1 Competency may be assessed in the work place or in a 	

SECTION 3 TRAINING STANDARDS

These guidelines are set to provide technical and vocational education and training (TVET) providers with information and other important requirements to consider when designing training programs for AIR DUCT SERVICING NC II.

3.1 CURRICULUM DESIGN

Course Title	:	AIR DUCT SERVICING
NC Level	:	<u>NC II</u>
Nominal Duration	:	144 Hours (Basic) 212 Hours (Common) 240 Hours (Core)
Course Descriptio		

Course Description:

This course is designed to equip individual with operational skills to install, service and maintain, troubleshoot and repair Air Duct System In HVAC/R technology in accordance with Duct Construction Standards

To obtain this, all units prescribed for this qualification must be achieved:

Unit of Competency	Learning Outcomes	Methodology	Assessment Approach
1. Participate in workplace communication	1.1 Obtain and convey workplace information1.2 Complete relevant work related documents1.3 Participate in workplace meeting and discussion	Group discussion Interaction	 Demonstration Interview/ questioning
2. Work in a team environment	 2.1 Describe and identify team role and responsibility in a team 2.2 Describe work as a team member 	Discussion Interaction	 Demonstration Interview/ questioning

BASIC COMPETENCIES

Unit of Competency	Learning Outcomes	Methodology	Assessment Approach
3. Practice career professionalism	3.1 Integrate personal objectives with	Discussion	Demonstration
	organizational goals 3.2 Set and meet work priorities 3.3 Maintain professional growth and development	Interaction	 Interviews/ questioning
4. Practice occupational	4.1 Evaluate hazard and risks 4.2 Control hazards and risks	Discussion	Demonstration
health and safety	4.3 Maintain occupational health and safety	Plant tour	Interview
_	awareness	Symposium	

COMMON COMPETENCIES

	Unit of Competency	Learning Outcomes	Methodology	Assessment Approach
1.	Prepare materials and tools	 1.1 Identify materials and tools 1.2 Request materials and tools 1.3 Receive and inspect materials and tools 	 Self-paced/ Modular Demonstration Small Group Discussion Distance Education 	 Written Practical / Performance Test
2.	Observe procedures, specifications and manuals of instructions	2.1 Identify and access specifications and manuals2.2 Interpret manuals2.3 Apply information in manuals	DiscussionLectureModular	 Written Practical / Performance Test
3.	Perform mensuration and calculation	3.1 Select measuring instruments3.2 Carry-out measurements and calculations	 Self-paced/ Modular Demonstration Small Group Discussion Distance Education 	 Written/Oral Examination Practical Demonstration

Unit of	Learning Outcomes	Methodology	Assessment
Competency	_		Approach
4. Perform basic bench work	 4.1 Prepare materials, tools and equipment for layout 4.2 Layout features in workplace 4.3 Cut sheets, plates and bars 4.4 Smooth sheets plates and bars 4.5 Drill holes in sheets, plates and bars 4.6 Bore holes in sheet plates and bars 4.7 Bend sheets, plates and bars 4.8 Join sheets, plates and 	 Modular Film Showing Demonstration On-the-job training 	 Interview Demonstration
	bars		
5. Perform basic electrical works	 5.1 Measure and analyze circuit and load resistance in electrical system 5.2 Measure and analyze voltage in electrical system 5.3 Measure and analyze current in electrical system 5.4 Test simple electrical components and connections 5.5 Repair minor electrical system troubles 	 Modular Computer-based training (Simulation) Demonstration On- the-job training 	 Interview Demonstration
6. Maintain tools and equipment	 6.1 Check the conditions of tools and equipment 6.2 Perform basic preventive maintenance 6.3 Store tools and equipment 	 Small Group Discussion Demonstration of Practical Skills Modular 	 Demonstration and Oral questioning Written test
7. Perform housekeeping and safety practices	 7.1 Sort materials, tools and equipment 7.2 Clean workplace area, materials, tools and equipment 7.3 Systematize dispensing and retrieval of materials, tools and equipment 7.4 Identify and minimize/ eliminate hazards 7.5 Respond and record accidents 7.6 Follow basic securities 	 Small Group Discussion Demonstration of Practical Skills Modular 	 Demonstration and Oral questioning Written test

Unit of Competency	Learning Outcomes	Methodology	Assessment Approach
8. Document work accomplished	8.1 Identify forms and data8.2 Prepare reports	 Small Group Discussion Demonstration of Practical Skills Modular 	 Demonstration and Oral questioning Written Test

CORE COMPETENCIES

Unit of			Assessment
Competency	Learning Outcome	Methodology	Approach
1. Survey Site For Air Duct Installation	1.1 Interpret plan and specifications1.2 Make preparations for site survey	DiscussionLecturePlant visit	QuestioningWritten report
	1.3 Prepare alteration and deviation from the plan1.4 Prepare technical report		
2. Fabricate Air Ducts	 2.1 Prepare air duct requirements 2.2 Lay out sheet metal 2.3 Cuts sheet metals to a given dimension 2.4 Perform bending and folding 2.5 Join air duct components 	 Discussion Demonstration Practical exercises 	 Demonstration Oral and written questioning
3. Install Air Duct System	 3.1 Prepare air duct installation requirements 3.2 Install/ Erect platforms and scaffoldings 3.3 Install hangers & supports 3.4 Install air duct system and its components 	 Discussion Demonstration Hands-on 	 Demonstration Oral and written exam
4. Perform Air Duct Testing	4.1 Prepare for testing4.2 Test air duct	DiscussionDemonstrationHands-on	 Demonstration Oral and written exam
5. Insulate Air Duct	5.1 Prepare insulation requirements5.2 Insulate air duct5.3 Apply duct liners	DiscussionDemonstrationHands-on	 Demonstration Oral and written exam
6. Repair and Maintain Air Duct System	 6.1 Evaluate condition of air duct system 6.2 Repair air duct system and components 6.3 Perform preventive maintenance 	DiscussionDemonstrationHands-on	 Demonstration Oral and written exam

3.2 TRAINING DELIVERY

The delivery of training should adhere to the design of the curriculum. Delivery shall be guided by the 10 basic principles of competency-based TVET:

- The training is based on curriculum developed from the competency standards;
- Learning is modular in its structure;
- Training delivery is learner-centered and should accommodate individualized and self-paced learning strategies;
- Training is based on work that must be performed;
- Training materials are directly related to the competency standards and the curriculum modules;
- Assessment is based in the collection of evidence of the performance of work to the industry required standard;
- Training is based both on and off-the-job components;
- Training program allows for recognition of prior learning (RPL) or current competencies;
- Training allows for multiple entry and exit; and
- Training programs are registered with the UTPRAS.

The competency-based TVET system recognizes various types of delivery modes, both on and off-the-job as long as the learning is driven by the competency standards specified by the industry. The following training modalities may be adopted when designing training programs:

- The dualized mode of training delivery is preferred and recommended. Thus programs would contain both in-school and in-industry training or fieldwork components. Details can be referred to the Dual Training System (DTS) Implementing Rules and Regulations.
- Modular/self-paced is a competency-based training modality wherein the trainee is allowed to progress at his own pace. The trainer facilitates the training delivery.
- Peer teaching/mentoring is a training modality wherein fast learners are given the opportunity to assist the slow learners.
- Supervised Industry Training or On-the-Job Training is an approach in training designed to enhance the knowledge and skills of the trainee through actual experience in the

workplace to acquire specific competencies prescribed in the training regulations.

- Distance learning is a formal education process in which majority of the instruction occurs when the students and instructor are not in the same place. Distance learning may employ correspondence study, or audio, video or computer technologies.
- Project-based instruction is an authentic instructional model or strategy in which students plan, implement and evaluate projects that have real world applications.

3.3 TRAINEE ENTRY REQUIREMENTS

This section specifies the qualifications of trainees and educational experience. Other requirements like health and physical requirements are also stated. Passing entry written examinations may also be indicated if necessary.

- Can communicate both orally and in writing
- Good moral character
- Can perform basic mathematical computation
- Physically and mentally fit

3.4 LIST OF TOOLS, EQUIPMENT AND MATERIALS

Recommended list of tools, equipment and materials for the training of 25 trainees for AIR DUCT SERVICING NC II.

TOOLS		EQUIPMENT		MATERIALS	
QTY.	Description	QTY	Description	Qty.	Description
15	Adjustable wrench	3	Arc Welding set		Acoustic Liner
sets		units			
5	Anemometer	3	Bar folder		Angular steel /
sets		units			Round Bar/ Flat
					Bar
15	Aviation snip (left,	3	Bender machine		B.I. fittings
pairs	straight, right,	units			
	¬ching)				
15	Ball peen hammer	3	Blower		Blind rivets
pcs		units			
15	Center puncher		Box and pan brake		Clamps
units					
15	Chalk line		Electric hand drill		Duct sox: Vinyl
units					Polyester
15	Cold chisel	3	Electric spot		Duct tape

pcs		units	welding	
15	Cutting tools	2	Jig Saw	Electrical tape
pcs	Ū	units		
15	Dividers	3	Manometer	G.I Wire
pcs		sets		
15	Flash light	3	Nitrogen regulator	Insulation :
pcs		sets		Fiberglass/ Rubber/
				Styrophor/
				Polyurethane
15	Fliers	3	Oxy / Acetylene	Insulation spacers
pairs		units	outfit	
15	Hacksaw	2	Plasma arc cutting	Marking pen
pcs		units	outfit	
5 pcs	Hand riveter	.2	Slip form roll	Nitrogen gas
		units	machine	
2	Ladder /	3	Squaring sheer	Red oxide/paint
units	Scaffolding	units		Sealant / Adhesive
15	Level Hose			Sealant / Adhesive
pcs 15	Mallat (rubbar			Sealant/ adhesive
_	Mallet (rubber, plastic)			Sealant/ adhesive
pcs 15	Plumb bob			Sheet Metal: G.I.,
pcs				B.I., Stainless
pcs				Aluminum
15	push pull rule			Steel Bars- Flat
pcs				bar, round bar,
P				Angles
15	Scratch awl/			Sulfur stick
pcs	scriber			
15	Screw driver (Flat			
pcs	and Philip)			

3.5 TRAINING FACILITIES AIR DUCT SERVICING NC II

Based on a class intake of 25 students/trainees.

SPACE REQUIREMENTS	Space (m)	Area in Sq. Meters	Total Area in Sq. Meters
A. LECTURE AREA*	4.00 x 8.00	32.00	32.00
B. LEARNING RESOURCE AREA	4.00 x 6.00	24.00	24.00
C. TOOL/STORAGE AREA*	4.00 x 4.00	16.00	16.00
D. WASH, TOILET AND LOCKER ROOM*	3.00 x 4.00	12.00	12.00
TOTAL	84		
E. FACILITIES/ EQUIPMENT/ CIRCULATION			25
TOTAL AREA			109

*Common facilities for all HVAC/R Courses

3.6 TRAINER'S QUALIFICATION FOR HVAC/R SECTOR

AIR DUCT SERVICING TRAINER QUALIFICATION II (TQ II)

- Must have undergone training on Training Methodology II or equivalent training/experience
- He must be a holder of AIR DUCT SERVICING NC II or equivalent qualification/experience
- Good moral character
- Must be physically and mentally fit
- Must be computer literate
- Must be a Civil Service eligible (for government position or appropriate professional license issued by the Professional Regulatory Board)
- *Must have at least two (2) years job/industry experience

*Optional: Only when required by the hiring institution Reference: TESDA Board Resolution No. 2004-03

3.2 INSTITUTIONAL ASSESSMENT

Institutional assessment is undertaken by trainees to determine their achievement of units of competency. A certificate of achievement is issued for each unit of competency.

SECTION 4 NATIONAL ASSESSMENT AND CERTIFICATION ARRANGEMENTS

- 4.1 To attain the National Qualification of **AIR DUCT SERVICING NC II**, the candidate must demonstrate competence covering all the units listed in Section 1. Successful candidates shall be awarded a National Certificate signed by the TESDA Director General.
- 4.2 Assessment shall focus on the core units of competency. The basic and common units shall be integrated or assessed concurrently with the core units.
- 4.3 The following are qualified to apply for assessment and certification:
 - 4.4.1 Graduates of formal, non-formal and informal including enterprise-based training programs
 - 4.4.2 Experienced Workers (wage employed or self-employed)
- 4.4 The guidelines on assessment and certification are discussed in detail in the "Procedures Manual on Assessment and Certification" and "Guidelines on the Implementation of the Philippine TVET Qualification and Certification System (PTQCS)".

DEFINITION OF TERMS

- 1) **Air Distribution** the process of distributing conditioned air into a confined space.
- 2) **Air Duct** a tubular or rectangular passageway for air distribution to a various locations in a building.
- 3) **Air Filtration** process whereby air passes into or out of an enclosed area through cracks and other opening in the structure.
- 4) **Anemometer** –an instrument for measuring the velocity of air in a ducts.
- 5) **ASHRAE** American Society of Heating, Refrigeration and Air Conditioning Engineers
- 6) **ASTM** American Society for Testing Materials
- 7) **Attenuation** the sound reduction process in which sound energy absorbed or diminished in intensity as the result of energy conversion from sound to motion or heat.
- 8) **Bending** a working process causing a deformation of the work pieces without chips removal.
- 9) **Check** to verify, inspect, or test an RAC SERVICE component for satisfactory condition with the use of an instrument or a device.
- 10) **Dampers** a device used to vary the volume of air passing through an air outlet, inlet or duct.
- 11) **Diffuser** a square or circular facing devices that cover the supply opening in a ceiling.
- 12) **Ducts Materials** are sheet metal, aluminum, fiberglass and plastic.
- 13) Fan a mechanical device for moving air.
- 14) Grilles a covering for opening through which air passes.
- 15) **Hem** a simple fold at the raw edges of the metal to prevent from cutting.
- 16) **Louver** an assembly of sloping vanes intended to permit air to pass through and to inhibit transfer of water droplets.
- 17) **NFPA** National Fire Protection Association.
- 18) **Register** grilles fitted with damper to control the quantity of air passing through it.

- 19) Returned Air air returned from conditioned or refrigerated.
- 20) **Riveting** a permanent method of fastening metal together.
- 21) **Scaffolding** –is a temporary modular system of metal pipes forming a framework use to support peoples and materials in the constructions.
- 22) **SMACNA** Sheet Metal and Air Conditioning Contractors National Association.
- 23) Sheet Metal any kind of metal that has been formed into sheets.
- 24) **Sound** the sensation perceived by the human ear resulting from rapid fluctuations in air pressure.

25) **Ventilation** – the process of supplying or removing air by natural or mechanical means to or from space

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